



# Standard Test Method for Measuring Visible Spectrum of Asphaltenes in Heavy Fuel Oils and Crude Oils by Spectroscopy in a Microfluidic Platform<sup>1</sup>

This standard is issued under the fixed designation D7996; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method covers the measurement, either in the laboratory or in the field, of visible spectra of asphaltenes and maltenes in gas oil, diesel fuel, fuel oils, residual fuel oils, lubricating oil, bitumen, and crude oil using microfluidics and spectrographic techniques.<sup>2</sup>

1.2 These measurements can be related quantitatively to the mass percent of asphaltenes present in the sample.

1.3 The test method is limited to asphaltene-containing oil with asphaltenes content less than 15 % by mass.

1.4 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>3</sup>

[D3279 Test Method for n-Heptane Insolubles](#)

[D4057 Practice for Manual Sampling of Petroleum and Petroleum Products](#)

[D4175 Terminology Relating to Petroleum, Petroleum Products, and Lubricants](#)

[D4177 Practice for Automatic Sampling of Petroleum and Petroleum Products](#)

[D6560 Test Method for Determination of Asphaltenes \(Heptane Insolubles\) in Crude Petroleum and Petroleum Products](#)

[E275 Practice for Describing and Measuring Performance of Ultraviolet and Visible Spectrophotometers](#)

## 3. Terminology

### 3.1 Definitions:

3.1.1 For definitions of terms used in this test method, see Terminology [D4175](#).

3.1.2 *absorbance, (A), n*—the molecular property of a substance that determines its ability to take up radiant energy, expressed by:

$$A = \log_{10}(1/T) = -\log_{10}(T) \quad (1)$$

where  $T$  is the transmittance.

3.1.2.1 *Discussion*—Absorbance expresses the excess absorption over that of a specified reference or standard. It is implied that compensation has been affected for reflectance losses, solvent absorption losses, and refractive effects, if present, and that attenuation by scattering is small compared with attenuation by absorption.

3.1.3 *asphaltenes* (rarely used in the singular),  $n$ —in petroleum technology, represent an oil fraction that is soluble in a specified aromatic solvent but separates upon addition of an excess of a specified paraffinic solvent.

3.1.3.1 *Discussion*—In this test method, the aromatic solvent is toluene and the paraffinic solvent is heptane.

3.1.4 *crude oil, n*—a naturally occurring hydrocarbon mixture, generally in a liquid state, which may also include compounds of sulfur, nitrogen, oxygen, metals, and other elements. (Synonym—crude petroleum, crude.)

3.1.5 *dilution factor (f), n*—the proportion of solvent increase made to reduce the concentration and thus the absorbance of a solute, expressed by the ratio of the volume of the diluted solution to the volume of original solution containing the same quantity of solute as the diluted solution.

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.14 on Stability and Cleanliness of Liquid Fuels.

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<sup>2</sup> This method and the apparatus are covered by US Patent 8,269,961 and Canadian Patent 2,800,879. Interested parties are invited to submit information regarding the identification of an alternative(s) to this patented item to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,<sup>1</sup> which you may attend.

<sup>3</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.1.6 *flocculation*, *n*—of asphaltenes from crude oils or heavy fuel oils, the aggregation of colloiddally dispersed asphaltenes into visibly larger masses that may or may not settle.

3.1.7 *transmittance*, (*T*), *n*—the molecular property of a substance that determines its transportability of radiant power, expressed by:

$$T = P/P_o \quad (2)$$

where:

*P* = the radiant power passing through the sample, and  
*P<sub>o</sub>* = the radiant power incident upon the sample.

### 3.2 Definitions of Terms Specific to This Standard:

3.2.1 *concentration (c)*, *n*—the quantity of absorbing substance in a solution in grams per litre.

3.2.2 *flow cell path length (b)*, *n*—the distance in millimetres, measured in the direction of propagation of the beam of radiant energy, between the surface of the specimen on which the radiant energy is incident and the surface of the specimen from which it is emergent.

3.2.2.1 *Discussion*—This distance does not include the thickness of the cell in which the specimen is contained.

3.2.3 *maltenes*, *n*—the fraction of an oil after precipitation and subsequent removal of asphaltenes when mixed with a paraffinic solvent such as heptane.

3.2.4 *microfluidics*, *n*—the science and technology of systems that process or manipulate small amounts of fluids (10<sup>-9</sup> to 10<sup>-18</sup> L) using channels with dimensions of tens to hundreds of micrometres.<sup>4</sup>

### 3.3 Abbreviations:

3.3.1 *AU*—absorbance unit

3.3.2 *CV*—coefficient of variability

3.3.3 *PTFE*—polytetrafluoroethylene

## 4. Summary of Test Method

4.1 This test describes a method for measuring the visible spectrum of asphaltenes in crude oil and petroleum products, such as fuel oils, diesel fuel oils, gas turbine fuel oils, heavy fuel oils, residual fuel oils, and lubricating oils. The oil sample is mixed with heptane to induce precipitation of asphaltenes. The precipitated asphaltenes are removed using a porous filter. The change in visible spectrum of the sample before and after precipitation is due to the removal of asphaltenes. The visible spectrum of asphaltenes obtained using this technique is proportional to the concentration of the precipitated asphaltenes.

4.2 In the first step, the visible spectrum of the diluted sample is measured by mixing the sample with toluene at 1 + 40 v/v ratio (1 part sample in 40 parts solvent) using an automated metering system. The two streams of sample and toluene are mixed in a microfluidic mixer for effective mass transfer. The visible spectrum of the mixture is measured downstream of the membrane. The absorbance is recorded once a plateau is reached.

4.3 In the second step, the spectrum of the maltenes is measured. The second portion of the sample is mixed with heptane at 1 + 40 v/v ratio (1 part sample in 40 parts solvent). The asphaltenes precipitate as the sample comes in contact with heptane in the microfluidic mixer. As the mixture passes through the membrane, the asphaltenes fraction is retained while the maltenes permeate through. The visible spectrum of the maltenes is measured downstream of the membrane.

4.4 The difference between the spectra of the diluted oil sample and maltenes are calculated and correlated to concentration of asphaltenes.

## 5. Significance and Use

5.1 This procedure describes a rapid and sensitive method for measuring the visible spectrum of asphaltenes in crude oils and petroleum products containing residual material using a microfluidic technique.

5.2 The method is sensitive to small changes in concentration of asphaltenes. Therefore, it can be used as a quality control and chain-of-custody check for fuel or crude oil samples.

5.3 The visible spectrum of asphaltenes obtained using this technique is correlated to the mass concentration of asphaltenes using conventional gravimetric techniques (see X1.3.3).

5.4 This test method can be used by refiners as well as upstream laboratories. The test is intended for samples with asphaltenes content less than 15 % by mass.

## 6. Apparatus<sup>5</sup>

6.1 *Spectrometer*—Equipped to handle liquid samples in a cell having optical path length of 3 mm and capable of measuring absorbance in the spectral region from 500 nm to 900 nm with a spectral resolution of 2 nm or less. Wavelength measurement shall be repeatable and known to be accurate within ±0.2 nm or less as measured by the argon emission line at 706.722 nm.

6.1.1 The performance of the spectrophotometer can be measured using Practice E275.

6.2 *Syringe Pumps*—Three syringe pumps with 4000 steps per centimeter. The accuracy and precision of the pumps have to be at least 0.10 % CV and 0.03 % CV respectively.

6.3 *Syringes*—5 mL syringe for heptane, 5 mL syringe for toluene, and a 250 µL syringe for toluene.

6.4 *Flow Cell*—3 mm optical path length.

6.4.1 A flow cell with minimal dead volume.

6.5 *Microfluidic Mixer*—Any type of microfluidic mixers may be used. However, since the asphaltenes precipitate in the mixer and eventually clog the mixer if run for too long, a multichannel design is preferred.

<sup>5</sup> The sole source of supply of the microfluidic asphaltenes content apparatus known to the committee at this time is Schlumberger Canada Limited, 9450 17th Ave., Edmonton, AB, T6N 1M9, Canada, or 14910 Airline Rd., Rosharon, TX 77583, U.S., <http://www.slb.com>. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,<sup>1</sup> which you may attend.

<sup>4</sup> Whitesides, G. M. "The Origins and Future of Microfluidics," *Nature*, Vol. 442, No. 7101, 2006, p. 368–373.

6.6 *Microfluidic Membrane Filtration Unit*—200 nm PTFE membrane.

6.7 *Sample Loop*—200  $\mu\text{L}$  stainless steel, PTFE, or chemically compatible sample loop.

## 7. Reagents and Materials

7.1 *Purity of Reagents*—Reagents of HPLC grade are required for this test.

7.2 *Heptane*. CAS 142-82-5 (**Warning**—Flammable. Vapor harmful. Vapor may cause flash fire.)

7.3 *Toluene*. CAS 108-88-33 (**Warning**—Flammable. Vapor harmful. Vapor may cause flash fire.)

## 8. Sampling and Test Specimens

8.1 Obtain the sample in accordance with the procedures of Practices D4057 or D4177.

8.2 When working with the oil sample in the laboratory, the oil shall be stirred either manually or mechanically until the mixture is homogenous and representative for the whole sample before withdrawing an aliquot for testing.

8.3 It is recommended to heat the sample in a vial in an oven at 60  $^{\circ}\text{C}$  for no more than 60 min. The sample vial should then be agitated using a sonicator for 30 s prior to sub-sampling using a syringe.

8.3.1 Perform heating in a closed container such as a glass bottle to minimize oxidative degradation. Loosen the cap of the bottle to avoid building pressure in the container due to evaporation of light ends.

8.4 Use a 500  $\mu\text{L}$  syringe to subsample from the bottle right after sonication of the sample. Inject the sample into the sample loop immediately after subsampling.

## 9. Procedure

9.1 First, load the sample into the 200  $\mu\text{L}$  sample loop. Half of the sample will be used for spectroscopy of the diluted oil sample and the other half will be used for spectroscopy of the maltenes.

9.2 Prime the system and the flow cells with toluene and acquire light and dark reference spectra.

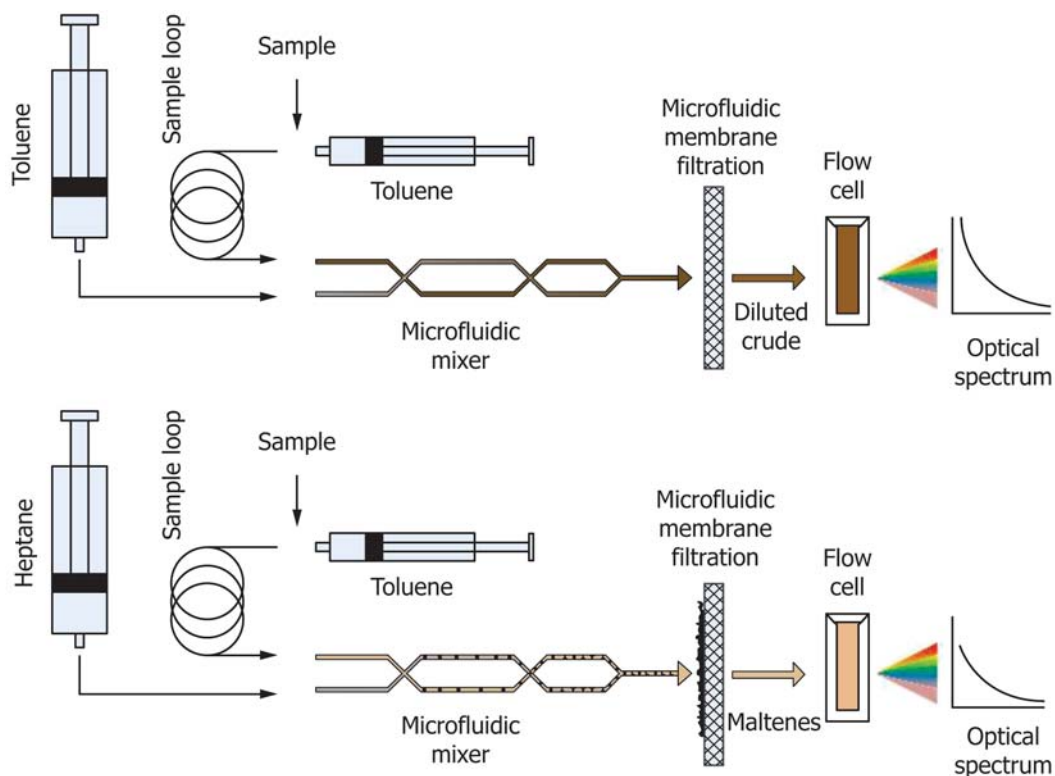
9.3 Check the integrity of the membrane and ensure there are no defects in the membrane. Any ruptures in the membrane could cause the asphaltenes pass through the membrane. The integrity of the membrane may be tested by monitoring the pressure differential across it when a known flow rate is injected into the system.

9.3.1 The temperature of the microfluidic section should be kept at 30  $^{\circ}\text{C}$ .

9.4 Dilute the test sample with toluene at 1 + 40 v/v (1 volume of crude oil sample in 40 volumes of solvent) using the microfluidic mixer. Half of the sample loop volume (100  $\mu\text{L}$ ) should be used for this step. The spectrum of the diluted oil is recorded as the fluid passes through the flow cell.

9.4.1 Maintain a flow rate of 10  $\mu\text{L}/\text{min}$  for the sample and 400  $\mu\text{L}/\text{min}$  for toluene.

9.4.2 Use a dilution ratio of 1 + 80 v/v if the absorbance signal saturates or exceeds the linear range of the spectrometer



NOTE 1—The schematic on the top shows the oil run and the one at the bottom shows that of the maltenes run.

FIG. 1 Schematic Diagram of the System